









# DEER FENCE INSIDE CORNER KIT- 2 PACK

PIPE PARTS LIST			
<p><b>6'</b> <b>CORNER</b> <b>DE2422-60</b></p>	 <p>2 ½" x 9' Black Powder Coated Galvanized Pipe DE8362-108 Qty: 2</p>	 <p>1 5/8" x 7' Black Powder Coated Galvanized Pipe DE8358-084 Qty: 4</p>	
<p><b>7.5'</b> <b>CORNER</b> <b>DE2422-75</b></p>	 <p>2 ½" x 9' Black Powder Coated Galvanized Pipe DE8362-108 Qty: 2</p>	 <p>1 5/8" x 9' Black Powder Coated Galvanized Pipe DE8358-108 Qty: 4</p>	 <p>2 ½" x 24" Corner Extension DE8166 Qty: 2</p>
<p><b>8'</b> <b>CORNER</b> <b>DE2422-80</b></p>	 <p>2 ½" x 9' Black Powder Coated Galvanized Pipe DE8362-108 Qty: 2</p>	 <p>1 5/8" x 9' Black Powder Coated Galvanized Pipe DE8358-108 Qty: 4</p>	 <p>2 ½" x 24" Corner Extension DE8166 Qty: 2</p>

## HARDWARE PARTS LIST

 <p>1 5/8" Brace Cup- Black</p> <p>DE8144      Qty: 4</p>	 <p>2 1/2" Brace Band- Black</p> <p>DE8084      Qty: 4</p>	 <p>2 1/2" Vinyl Post Cap- Black</p> <p>DE8091      Qty: 2</p>	 <p>5/16" x 1.5" Hot Dip Galvanized Carriage Bolt, Nut &amp; Washer</p> <p>DE8042 Qty: 4</p>
 <p>3/4" Self-Tapping Screw (Not Incl. in 6' Corner)</p> <p>DE8450      Qty: 4</p>			



## STEP 1: Assemble the Corner Post

For 6' corner systems, insert the 2 ½" post cap in one end of the 2 ½" diameter vertical corner post, then proceed to step 2.

For 7.5' and 8' corner systems: Insert the 2 ½" post cap into the black end of the 2 ½" corner post extension. Slide the silver end of the corner post extension into one end of the 2 ½" vertical corner post. Secure the extension using 2 self-tapping screws. You can drill pilot holes in the post using a 1/8" drill bit, if necessary.



## STEP 2: Set the Corner Post

Locate the position on the fence line where you are placing your corner post. Use a shovel or post hole digger to create a hole for the 2 ½" vertical corner post according to the following depth guide.

Corner Height	Hole Width	Hole Depth
6' Corner	12"	36"
7.5' Corner	14"	42"
8' Corner	14"	36"

Place the 2 ½" diameter vertical corner post in the hole, with the extension at the top, and either set in concrete (Preferred) or back fill with dirt and tamp firmly. Setting the posts in concrete will strengthen the overall system and provide support for the deer fence system over a longer period. When using concrete be sure to let the concrete set completely before proceeding to Step 3.





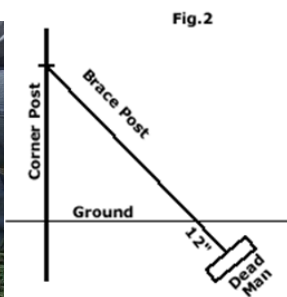
## STEP 3: Attach the Bracing

If using tensioning, first slide 1 monofilament alignment band over the post and down to the bottom. Slide 2 brace bands down the 2 ½" vertical corner post until they are approximately 12" from the top of the vertical corner post. Attach the brace bands using the supplied bolts, nuts and washers. Do not fully tighten the nuts until the final placement of the brace posts is complete.



## STEP 4: Anchor the Brace Posts

Insert brace post into the brace cup. Position the other end of the brace post so it contacts the ground just inside the eventual fence line. The brace post should be resting on the ground at about a 45-degree angle from the corner post.



For questions or technical support call 888-422-3337

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Dig a hole 1' deep where the brace post contacts the ground. Place a dead man (cinder block, large brick, or stone) in the hole perpendicular to the brace post. Wedge the brace post against the block to provide support for the vertical corner post.

Once the brace post is in place, tighten the bolt on the brace band and cup to lock the post in place.

Repeat Step 4 for the other side of the corner post.



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