









## DEER FENCE INSIDE END KIT- 2 PACK

PIPE PARTS LIST			
<b>6' END</b> <b>DE2522-60</b>	 <p style="font-size: small; margin-top: 5px;">2 ½" x 9' Black Powder Coated Galvanized Pipe</p> <p style="font-size: x-small; margin-top: 5px;">DE8362-108    Qty: 2</p>	 <p style="font-size: small; margin-top: 5px;">1 5/8" x 7' Black Powder Coated Galvanized Pipe</p> <p style="font-size: x-small; margin-top: 5px;">DE8358-084    Qty: 2</p>	
<b>7.5' END</b> <b>DE2522-75</b>	 <p style="font-size: small; margin-top: 5px;">2 ½" x 9' Black Powder Coated Galvanized Pipe</p> <p style="font-size: x-small; margin-top: 5px;">DE8362-108    Qty: 2</p>	 <p style="font-size: small; margin-top: 5px;">1 5/8" x 9' Black Powder Coated Galvanized Pipe</p> <p style="font-size: x-small; margin-top: 5px;">DE8358-108    Qty: 2</p>	 <p style="font-size: small; margin-top: 5px;">2 ½" x 24" End Extension</p> <p style="font-size: x-small; margin-top: 5px;">DE8166    Qty: 2</p>
<b>8' END</b> <b>DE2522-80</b>	 <p style="font-size: small; margin-top: 5px;">2 ½" x 9' Black Powder Coated Galvanized Pipe</p> <p style="font-size: x-small; margin-top: 5px;">DE8362-108    Qty: 2</p>	 <p style="font-size: small; margin-top: 5px;">1 5/8" x 9' Black Powder Coated Galvanized Pipe</p> <p style="font-size: x-small; margin-top: 5px;">DE8358-108    Qty: 2</p>	 <p style="font-size: small; margin-top: 5px;">2 ½" x 24" End Extension</p> <p style="font-size: x-small; margin-top: 5px;">DE8166    Qty: 2</p>

## HARDWARE PARTS LIST

			
<p>1 5/8" Brace Cup- Black</p> <p>DE8144                      Qty: 2</p>	<p>2 1/2" Brace Band- Black</p> <p>DE8084                      Qty: 2</p>	<p>2 1/2" Vinyl Post Cap- Black</p> <p>DE8091                      Qty: 2</p>	<p>5/16" x 1 1/2" Hot Dip Galvanized Carriage Bolt, Nut &amp; Washer</p> <p>DE8042                      Qty: 2</p>
			
<p>3/4" Self-Tapping Screw (Not Incl. in 6' Corner)</p> <p>DE8450                      Qty: 4</p>			



**Step 1:**

For 6' end systems, insert the 2 ½" post cap in one end of the 2 ½" diameter vertical corner post, then proceed to step 2.

For 7.5' and 8' end systems: Insert the 2 ½" post cap into the black end of the 2 ½" x 24" corner post extension. Slide the silver end of the end post extension into one end of the 2 ½" vertical end post. Secure the extension using 2 self-tapping screws approx. 1" down from the top of the 9' vertical post. You can drill pilot holes in the post using a 1/8" drill bit, if necessary.



**Step 2:**

Locate the position on the fence line where you are placing your end post. Use a shovel or post hole digger to create a hole for the 2 ½" vertical end post according to the following depth guide.

End Height	Hole Width	Hole Depth
6' Corner	12"	36"
7.5' Corner	14"	42"
8' Corner	14"	36"

Place the 2 ½" diameter vertical end post in the hole, with the extension at the top, and either set in concrete (Preferred) or back fill with dirt and tamp firmly. Setting the posts in concrete will strengthen the overall system and provide support for the deer fence system over a longer period. When using concrete be sure to let the concrete set completely before proceeding to Step 3.





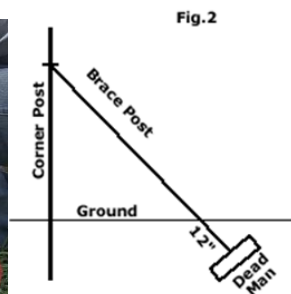
### Step 3:

If using tensioning, first slide one monofilament alignment band over the post and to the bottom. Slide brace bands down the 2 ½" vertical end post until they are approximately 12" from the top of the vertical corner post. Attach the brace bands using the supplied bolts, nuts and washers. Do not fully tighten the nuts until the final placement of the brace posts is complete.



### Step 4:

Insert brace post into the brace cup. Position the other end of the brace post so it contacts the ground just inside the eventual fence line. The brace post should be resting on the ground at about a 45-degree angle from the end post.



Dig a hole 1' deep where the brace post contacts the ground. Place a dead man (cinder block, large brick, or stone) in the hole perpendicular to the brace post. Wedge the brace post against the block to provide support for the vertical end post.

Once the brace post is in place, tighten the bolt on the brace band and cup to lock the post in place.

